

## DEHYDRATION OF LITHIUM TRIPHOSPHATE PENTAHYDRATE, $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$

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The kinetics of isothermal-isobaric dehydration of  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  in vacuum ( $p = 10^{-1}$  hPa) and in water vapour atmosphere ( $p_{\text{H}_2\text{O}} = 23$  hPa) was investigated by TG in the temperature range 40–140°. It was shown that the initial non-degradation removal of 1/10 of the crystal water, the rate of which is sensitive to  $p_{\text{H}_2\text{O}}$ , proceeds according to the laws of reversible topochemical reactions. In the next, irreversible degradation stage, where the bulk of the crystal water is removed, the kinetic characteristics of the process and the DSC effects exhibit a low sensitivity to the water vapour pressure. The peculiarities of  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  dehydration were considered in comparison with the thermal behaviour of  $\text{Na}_5\text{P}_3\text{O}_{10} \cdot 6\text{H}_2\text{O}$  and  $\text{K}_5\text{P}_3\text{O}_{10} \cdot 4\text{H}_2\text{O}$ .

In contrast to  $\text{Na}_5\text{P}_3\text{O}_{10} \cdot 6\text{H}_2\text{O}$  and  $\text{K}_5\text{P}_3\text{O}_{10} \cdot 4\text{H}_2\text{O}$ , on thermal treatment in vacuum, water vapour atmosphere or air,  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  does not pass into anhydrous lithium triphosphate by either a direct or a degradation mechanism. Therefore, it could be suggested that this compound may also differ from  $\text{Na}_5\text{P}_3\text{O}_{10} \cdot 6\text{H}_2\text{O}$  and  $\text{K}_5\text{P}_3\text{O}_{10} \cdot 4\text{H}_2\text{O}$  in the kinetic characteristics of its thermal transformations and in particular in the characteristics of the isothermal-isobaric dehydration in the atmosphere of the gaseous reaction product.

### Experimental

The kinetics of isothermal-isobaric dehydration was studied by the TG method on high-vacuum equipment with a quartz microbalance (sensitivity 0.83 mg/mm). The powdered sample ( $m = 25\text{--}30$  mg) was arranged on the bottom of a glass sample pan suspended on a spiral microbalance, and the air was then evacuated

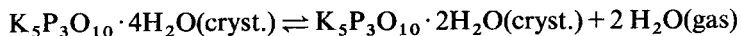
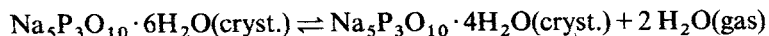
from the apparatus to the residual pressure  $p = 10^{-4}$  hPa, after which the pan was drawn down into the thermostated part of the reactor, thereby starting the kinetics experiment. The experiments in water vapour atmosphere were carried out in the same manner, except that on evacuation of air, the apparatus was filled with vapour of predegassed water till the necessary pressure  $p_{\text{H}_2\text{O}} = 23$  hPa was reached. During the kinetic experiments, the temperature was maintained at a constant level within  $\pm 0.3$  deg and the pressure was maintained within  $p = (1 \pm 0.5) \cdot 10^{-4}$  hPa and  $p_{\text{H}_2\text{O}} = (23 \pm 0.5)$  hPa.

The DSC-2 block (Scan. Auto Zero) of the Perkin-Elmer Thermal Analysis Lab 1 was used in the DSC studies (heating rate HR = 20 deg/min; sample mass  $m = 10$ –12 mg). Prepurified nitrogen containing up to 20–30 ppm of  $\text{H}_2\text{O}$ , 7 ppm of  $\text{O}_2$  and 2–3 ppm of Ar was fed in at a rate of 37 ml/min. The sample was placed in a standard Perkin-Elmer gold pan (temperature range  $t = 67$ –726°) or was encapsulated in aluminium pan (temperature range 67–477°).

The powder-like sample of  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  (particle size 0.02–0.07 mm) was obtained by passing a 12% aqueous solution of chromatographically pure sodium triphosphate through a cation-exchanger in  $\text{Li}^+$  form, with subsequent precipitation by acetone. A fine crystalline white precipitate separated from the solution; it was washed with acetone and dried at a relative humidity of  $r = 50$ –70%. The results of the determination of lithium by the colorimetric method with thoron I indicator (9.1% Li), of phosphorus by the gravimetric quinoline-molybdate method (24.2% P) and of water by calcination at 400–500° (23.3%  $\text{H}_2\text{O}$ ) correspond to the values of 9.2% Li, 24.6% P and 23.8%  $\text{H}_2\text{O}$  calculated for the formula  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$ . According to the TLC data, the sample contains 0.5% P in the orthophosphate form ( $\text{P}_1$ ), 3.7% P in the pyrophosphate form ( $\text{P}_2$ ) and 95.8% P in the triphosphate form ( $\text{P}_3$ ). The X-ray pattern of the sample coincides with the X-ray pattern of previously synthesized  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  [1].

## Results and discussion

The Zawadski-Bretsznajder law [2] is characteristic for the initial reversible stages of the thermal dehydrations



Under the conditions of isothermal-isobaric dehydration, as the pressure increases the rate constant ( $K$ ) decreases and the effective activation energy ( $E$ ) increases; as a rule, the preexponential factor ( $A$ ) also increases and the isokinetic effect is observed [3].

In the case of  $\text{Li}_2\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  as shown by experiments, in which the sample was kept for 200–400 days at regulated air humidity, the crystal hydrate reversibly loses up to 1/5 of the crystal water, without anion destruction and without lattice rearrangement. Practically in a kinetic experiment (time of isothermal treatment  $\tau = 4\text{--}6$  hours or  $\tau = 15\text{--}25$  hours), the amount of reversibly removed water is even less; it corresponds to a mass loss of  $\Delta m = 0.5\text{--}0.6$  mol  $\text{H}_2\text{O}$  (Fig. 1). This is explained by the fact that in this stage dehydration proceeds in the diffusion region, where the kinetic parameter  $n$  in the equation  $\alpha = 1 - \exp(-k\tau^n)$  ( $\alpha =$  dehydration degree,  $\tau =$  time,  $k =$  constant, connected with the rate constant  $K$  through the equation  $K = nk^{1/n}$ ) is close to  $n = 0.5$  and higher values of  $\tau$  are required for completion of the process [4].

The results of calculations of the kinetic parameters of the reversible ( $n_1$ , interval

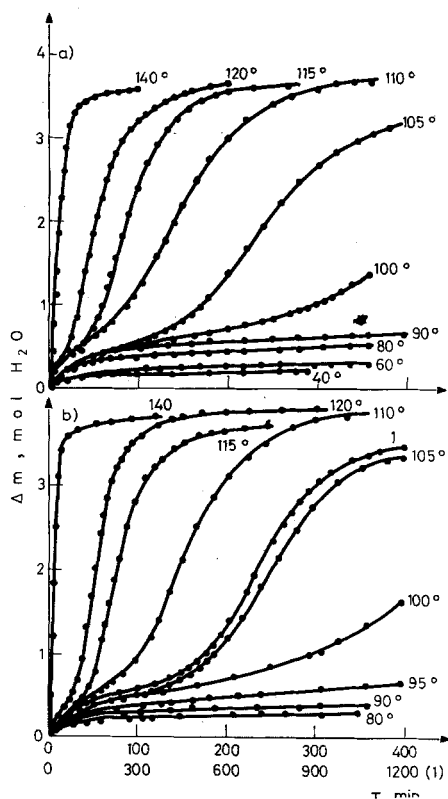


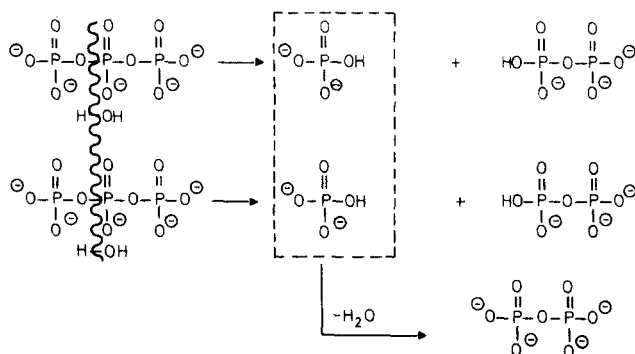
Fig. 1 Kinetics of isothermal-isobaric dehydration of  $\text{Li}_2\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  in vacuum at  $p = 10^{-4}$  hPa (a) and in water vapour atmosphere at  $p_{\text{H}_2\text{O}} = 23$  hPa (b); the time scale 1 is given for the curve 1 at  $t = 95$

between  $\Delta m = 0$  and  $\Delta m = 0.5\text{--}0.6$  mol  $\text{H}_2\text{O}$ ) and irreversible ( $n_2$ , interval between  $\Delta m = 0.5\text{--}0.6$  mol  $\text{H}_2\text{O}$  and  $\Delta m = 3.5\text{--}4.0$  mol  $\text{H}_2\text{O}$ ) stages of dehydration of  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  are given in Table 1. The remaining water in the interval between  $\Delta m = 4$  mol  $\text{H}_2\text{O}$  and  $\Delta m = 5$  mol  $\text{H}_2\text{O}$  accounted for by hydrolysis and bound in the substance in the form of POH groups, is removed at higher temperatures. A mass loss of  $\Delta m = 4$  mol  $\text{H}_2\text{O}$  was assumed as  $\alpha = i$  for calculation of the dehydration degree.

**Table 1** Kinetic parameter of reversible ( $n_1$ ) and irreversible ( $n_2$ ) dehydration stages of  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$

$t$ , °C	$n_1$	$n_2$
Vacuum, $p = 10^{-4}$ hPa		
140	—	2.9
120	0.6	2.0
115	0.5	1.6
110	0.5	1.8
105	0.5	1.6
100	0.4	1.4
90	0.6	—
80	0.3	—
60	0.4	—
40	0.3	—
Water vapour atmosphere, $p_{\text{H}_2\text{O}} = 23$ hPa		
140	—	2.3
120	0.6	2.9
115	0.5	2.4
110	0.4	2.0
105	0.5	2.4
100	0.4	1.6
95	0.4	2.3
90	0.3	—
80	0.3	—

In the reversible stage at  $t < 95^\circ$ , dehydration proceeds without deep anion degradation; in the irreversible stage at  $t \geq 95^\circ$ , degradation proceeds with disintegration of the anion into ortho- and pyrophosphate fragments and with the formation of more condensed phosphate forms ( $P > 3$ ) as compared with the initial triphosphate (Table 2). A high content of pyrophosphate in the products of irreversible dehydration, especially in water vapour atmosphere, is explained by simultaneous processes of degradation and anion condensation:



**Table 2** Results of TLC analysis of  $\text{Li}_3\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  dehydration products

<i>t</i> , °C	$\Delta m$ , mol $\text{H}_2\text{O}$	$\tau$ , min	Phosphorus content, mass per cent			
			P <sub>1</sub>	P <sub>2</sub>	P <sub>3</sub>	P <sub>&gt;3</sub>
Vacuum, $p = 10^{-4}$ hPa						
40	0.27	280	2.6	3.1	94.3	0
60	0.34	360	3.6	10.0	86.4	0
80	0.72	340	1.1	6.5	92.4	0
90	1.04	965	5.9	11.8	82.3	0
100	1.45	360	12.0	26.2	61.8	0
105	3.24	400	13.0	59.6	30.4	0
110	3.95	360	13.3	71.5	15.2	0
115	3.64	265	13.5	72.8	10.6	3.1
120	3.61	350	11.6	70.3	12.7	5.4
140	3.65	300	1.8	65.9	16.8	10.3*
Water vapour atmosphere, $p_{\text{H}_2\text{O}} = 23$ hPa						
80	0.30	350	1.9	8.9	89.2	0
90	0.39	360	2.4	10.1	87.5	0
95	3.61	1480	16.2	83.8	0	0
100	1.62	400	9.0	91.0	0	0
105	3.20	385	2.9	97.1	0	0
110	3.84	360	1.6	98.4	0	0
115	3.74	380	7.8	92.2	0	0
120	3.94	330	10.5	89.5	0	0
140	3.79	210	10.2	89.8	0	0

\* 5.2% of phosphorus remains at the start.

Accumulation of acid phosphates leads to self-acceleration of the process. The kinetics curves in the degradation stage of dehydration have a well-defined S-form (Fig. 1) and the kinetic parameter assumes the values  $n_2 = 1.4\text{--}2.9$ , which are characteristics of self-acceleration processes. In water vapour atmosphere the effect of self-acceleration is manifested more strongly than in vacuum.

Two values of the kinetic parameter,  $n_1$  and  $n_2$ , correspond to two values of the rate constant,  $K_1$  and  $K_2$ , the temperature-dependence of which is represented in Fig. 2.

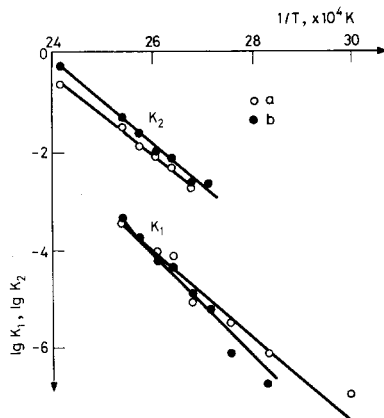


Fig. 2 Arrhenius dependence of  $\text{Li}_5\text{P}_3\text{O}_{10}\cdot 5\text{H}_2\text{O}$  dehydration rate constant in vacuum at  $p = 10^{-4}$  hPa (a) and in water vapour atmosphere at  $p_{\text{H}_2\text{O}} = 23$  hPa (b)

During dehydration in water vapour atmosphere, the straight line for  $K_2$  lies somewhat higher than during dehydration in vacuum, but within the error range the corresponding  $E_2$  values are practically equal ( $37.4 \pm 1.5$  and  $39.9 \pm 1.5$  kcal/mol, respectively). In the case of  $K_1$ , this difference between the  $E_1$  values ( $38.6 \pm 2$  and  $45.7 \pm 2$  kcal/mol) exceeds the above-mentioned range, though not so significantly as compared with the analogous differences for  $\text{Na}_5\text{P}_3\text{O}_{10}\cdot 6\text{H}_2\text{O}$  and  $\text{K}_5\text{P}_3\text{O}_{10}\cdot 4\text{H}_2\text{O}$  dehydration [3]. The increase in  $E_1$ , as  $p$  rises from  $10^{-4}$  to 23 hPa, is compensated by the increase in the preexponential factor from  $A_1 = 10^{(17.8 \pm 0.3)} \text{ min}^{-1}$  to  $A_1 = 10^{(21.9 \pm 0.3)} \text{ min}^{-1}$ . It should be noted that the Zawadski–Bretsznajder law holds on the removal from  $\text{Li}_5\text{P}_3\text{O}_{10}\cdot 5\text{H}_2\text{O}$  of only 1/10 of the crystal water. In our case the water vapour influences  $K_1$ ,  $E_1$  and  $A_1$  substantially less than in the dehydrations of  $\text{Na}_5\text{P}_3\text{O}_{10}\cdot 6\text{H}_2\text{O}$  and  $\text{K}_5\text{P}_3\text{O}_{10}\cdot 4\text{H}_2\text{O}$ . It also produces a weaker effect on the characteristics  $K_2$ ,  $E_2$  and  $A_2$  of irreversible removal of the bulk of the crystal water, which is explained by the different composition of the crystalline products formed: in the dehydration of  $\text{Na}_5\text{P}_3\text{O}_{10}\cdot 6\text{H}_2\text{O}$  and  $\text{K}_5\text{P}_3\text{O}_{10}\cdot 4\text{H}_2\text{O}$ , water vapour

accelerates the crystallization of  $\text{Na}_5\text{P}_3\text{O}_{10}$  (form II) and of  $\text{K}_5\text{P}_3\text{O}_{10}$ , while in the dehydration of  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  it accelerates crystallization of the low-temperature pyrophosphate form  $\text{Li}_4\text{P}_2\text{O}_7(\text{l})$  ( $\text{l} = \text{low}$ ).

The considered peculiarities of the dehydration kinetics of  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  are taken into account in the interpretation of the various sensitivities of the DSC data to the experimental conditions. Substitution of an open gold pan by a non-pierced aluminium capsule within which water vapour can accumulate, leads to shift of the endoeffect of the removal of the bulk of the crystal water from  $\text{Na}_5\text{P}_3\text{O}_{10} \cdot 6\text{H}_2\text{O}$  toward higher temperature. It does not, however, affect the position of the analogous dehydration effect for  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  (Fig. 3): under the dynamic conditions of the DSC experiments, the reversible dehydration stage is practically not manifested. The high partial pressure of water vapour within the capsule is manifested in the stage following the first endoeffect, for instance, by splitting of the endoeffect connected with the formation of  $\text{Li}_2\text{H}_2\text{P}_2\text{O}_7$  at  $248^\circ$ . If the sample heated to  $726^\circ$  is cooled and the DSC experiment is repeated, the above-mentioned effect disappears. However, the effect at  $656^\circ$  corresponding to the melting of insoluble crystalline polyphosphate  $(\text{LiPO}_3)_x \cdot \text{H}_2\text{O}$  ( $656\text{--}665^\circ$  according to [5–7]) remains unaffected. The effects of melting of eutectic  $\text{Li}_4\text{P}_2\text{O}_7(\text{l}) + (\text{LiPO}_3)_x \cdot \text{H}_2\text{O}$  at  $609^\circ$  ( $603\text{--}608^\circ$  according to [6–7]) and of the phase transition  $\text{Li}_4\text{P}_2\text{O}_7(\text{l}) \rightarrow \text{Li}_4\text{P}_2\text{O}_7(\text{h})$  at  $615^\circ$  merge into a single effect.

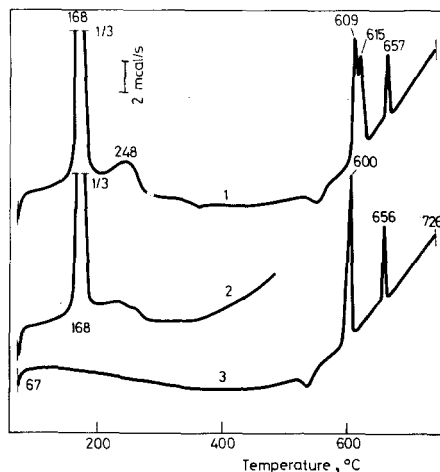


Fig. 3 DSC curves for  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  and its dehydration product: 1 –  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$ , open gold pan; 2 –  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  encapsuled in aluminium pan; 3 – product, obtained by heating  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  to  $726^\circ$  (HR = 20 deg/min) with subsequent cooling to  $67^\circ$  (HR = 320 deg/min), open gold pan

## Conclusions

Thus, only in the comparatively short initial stage of non-degradative removal of 1/10 of the crystal water from  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$ , when the reaction rate is sensitive to  $p_{\text{H}_2\text{O}}$ , does the dehydration proceed according to the laws of reversible topochemical reactions. These laws do not extend to the removal of the bulk of the crystal water; here the process proceeds irreversibly according to the degradation mechanism; the kinetic characteristics of the process, as well as the DSC effects, exhibit low sensitivity to the water vapour pressure.

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**Zusammenfassung** — Die Kinetik der isotherm-isobaren Dehydratisierung von  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  in Vakuum ( $p = 10^{-4}$  hPa) und in Wasserdampfatosphäre ( $p_{\text{H}_2\text{O}} = 23$  hPa) wurde durch TG im Temperaturbereich von 40–140° untersucht. Es wurde gezeigt, daß die anfängliche, noch keine Zersetzung zur Folge habende Eliminierung von 1/10 des Kristallwassers, deren Geschwindigkeit von  $p_{\text{H}_2\text{O}}$  abhängt, nach den Gesetzen der reversiblen topochemischen Reaktionen abläuft. Im nächsten irreversiblen Zersetzungsschritt, in dem die Hauptmenge des Kristallwassers austritt, sind die kinetischen Kennwerte des Prozesses und die DSC-Effekte nur wenig vom Wasserdampfdruck abhängig. Die Besonderheiten der Dehydratisierung von  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  werden im Vergleich mit dem thermischen Verhalten von  $\text{Na}_5\text{P}_3\text{O}_{10} \cdot 6\text{H}_2\text{O}$  und  $\text{K}_5\text{P}_3\text{O}_{10} \cdot 4\text{H}_2\text{O}$  erörtert.

**Резюме** — Методами гравиметрии в интервале температур 40–140° исследована кинетика изотермически-изобарической дегидратации кристаллогидрата  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  в вакууме ( $p = 10^{-4}$  гПа) и в атмосфере паров воды ( $p = 23$  гПа). Показано, что начальная бездеградационная стадия удаления 1/10 части кристаллизационной воды, скорость которой чувствительна к  $p_{\text{H}_2\text{O}}$ , протекает по законам обратимых топохимических реакций. На последующей деградационной стадии необратимого удаления основной части кристаллизационной воды, кинетические характеристики процесса и ДСК-эффекты малочувствительны к давлению паров воды. Рассмотрены особенности дегидратации  $\text{Li}_5\text{P}_3\text{O}_{10} \cdot 5\text{H}_2\text{O}$  в сравнении с дегидратацией  $\text{Na}_5\text{P}_3\text{O}_{10} \cdot 6\text{H}_2\text{O}$  и  $\text{K}_5\text{P}_3\text{O}_{10} \cdot 4\text{H}_2\text{O}$ .